

MECATOME T202

PRECISION MANUAL MICRO-CUTTING MACHINE BY PRESI

The MECATOME T202 is a compact and robust precision manual micro-cutting machine. With a large working area, it can cut with the highest precision a wide range of materials, from the hardest to the softest. Its powerful engine allows it to work at high and constant torque over the entire speed range 100 to 4000 RPM.



2 cutting modes

- Manual
- By gravity (weight, counter-weight)



Color touchscreen

- LCD color TFT display 4,3 ", 16/9
- Ergonomic and intuitive user interface
- Easy to use
- Micrometric display of lateral movement of the arm
- Backup up to 3 programs
- · Protection by access code

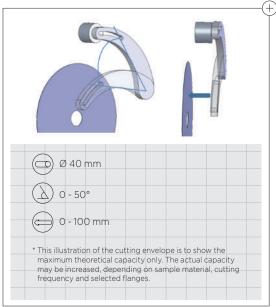




Emergency stop button

Convenient and quick access to immediately stop its operation.

CUTTING ENVELOPE*



LED lighting

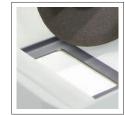
Improves brightness and facilitates visual control during operation.

Lubrication - Cooling

- Pump lubrication
- Integrated tank with 3,5L capacity

Recovery - Filtration





Grid

100µm washable filter cloth

Cut-off wheels

- Ø 75 to 200 mm
- from 100 to 4000 RPM





Diamond cut-off wheel Resinoid cut-off wheel



Туре	Metal frame and PETG
Safety	Lock during the cycle

Power	960 W
Power supply	110 - 230 V single phase 50 / 60 Hz
Engine control	Brushless motor control board

Type of cut-off wheels	Resinoid and diamond
Cut-off wheel size range	From Ø 75 to Ø 200 mm
Rotation speed	From 100 to 4000 RPM
Arbor size	12,7 mm

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Control interface	4.3 TFT color touch screen, 16/9
Security access	Can activate password protection
Programmability	Up to 3 programs

Cutting mode	Manual or by gravity (weight / counter-weight)
X axis range	100mm X-axis movement of the sample carrier arm
Holders	Sample carrier arm accepts a wide variety of holders

Pump and tank	Integrated - Capacity 3,5L
Type of lubrication	Pump lubrication
Method of directing pumped coolant	A single alignable nozzle
Type of filtration	100µm washable filter cloth

LKOONOPIICS	
Spray nozzle for cleaning	Integrated
Inside ligthing	LED tube interior lighting IP68
Dimensions closed hood (mm)	W = 535 / H = 410 / D = 590
Dimensions opened hood (mm)	W = 535 / H = 740 / D = 590
Weight	55 kg

ACCESSORIES



V shaped sample chuck Ref. 51715



Orientable chuck



Vice chuck longitudinal cuts Ref. 51717



Vice chuck longitudinal cuts (53 mm) Ref. 51718



Chuck for small samples (vice type) Ref. 51713



Chuck for cylindrical sample



Irregular shaped sample chuck Ref. 51716



Set of 5 aluminium plates for samples sticking 60 x 25 mm - Ref. 51162 40 x 25 mm - Ref. 51163





Set of 2 flanges Ø 35mm for wheel Ø 75 to 100mm



Set of 2 flanges Ø 50mm for wheel Ø 100 to 150mm



Set of 2 flanges Ø 75mm for wheel Ø 150 to 200mm

RESINOID CUT-OFF WHEELS

 * to be used with reduction ring ref. 51324

REF.	DESIGNATION	DIAMETER	MATERIALS	HARDNESS
01040	Type A - Abrasive Al ₂ O ₃	Ø 100 x 0,3 x 12,7 mm	Low carbon, mild and extra mild	100 - 350 Hv
01046		Ø 125 x 0,5 x 12,7 mm		
01043	Type AO - Abrasive AI ₂ O ₃	Ø 150 x 0,5 x 12,7 mm	Treated steels, stainless steels, refractory metals, alloyed cast irons	300 - 500 Hv
01002		Ø 200 x 1,6 x 25,4 mm*		
01001	Type AOF II - Abrasive Al_2O_3	Ø 200 x 0,8 x 25,4 mm*	Rubber bonded cut-off wheel, sintered steels, hard metal layers	80 - 300 Hv
01041	Type C - Abrasive SiC	Ø 100 x 0,3 x 12,7 mm	Aluminium, copper and alloys, non ferrous metals, titanium and alloys	30 - 350 Hv
01005	Type MNF - Abrasive SiC	Ø 200 x 1,6 x 25,4 mm*	Aluminium, copper and alloys, non ferrous metals, titanium and alloys	30 - 350 Hv
01060	Type S - Abrasive SiC	Ø 180 x 0,5 x 25,4 mm*	Treated steels, with fragile coatings, tough materials	450 - 700 Hv

DIAMOND CUT-OFF WHEELS

 * to be used with reduction ring ref. 01092

REF.	DESIGNATION	DIAMETER	MATERIALS	BOND
02030		Ø 75 x 0,3 x 12,7 mm		Metallic bound: very polyvalent cut-off wheel, normal concentration, to cut hard materials.
02031		Ø 100 x 0,3 x 12,7 mm		
02034	Tuno I M	Ø 125 x 0,5 x 12,7 mm		
02036	Type LM	Ø 150 x 0,6 x 12,7 mm	carbides, minerals, concretes.	
02055		Ø 175 x 0,7 x 12,7 mm		
02038		Ø 200 x 0,9 x 32 mm*		
02057		Ø 75 x 0,3 x 12,7 mm		Metallic bound: high concentration disc to cut hard materials.
02060		Ø 100 x 0,3 x 12,7 mm		
02063	Type LM+	Ø 125 x 0,5 x 12,7 mm		
02064	Type Lift	Ø 150 x 0,6 x 12,7 mm		
02066		Ø 175 x 0,7 x 12,7 mm		
02040		Ø 200 x 0,9 x 32 mm*		
02058		Ø 75 x 0,3 x 12,7 mm	Composites, plasma deposit, ceramics, electronic components.	Resin bound: high concentration disc, advised when you want the best cutting quality. To cut hard and fragile materials.
02033	Type LR	Ø 100 x 0,3 x 12,7 mm		
02035		Ø 125 x 0,5 x 12,7 mm		
02037		Ø 150 x 0,6 x 12,7 mm		
02067		Ø 175 x 0,7 x 12,7 mm		
02041		Ø 200 x 0,9 x 32 mm*		

CBN CUTTING DISCS

 st to be used with reduction ring ref. 51331

RE	EF.	DESIGNATION	DIAMETER	MATERIALS	BOND
02	2059		Ø 75 x 0,3 x 12,7 mm		
02	2062		Ø 100 x 0,3 x 12,7 mm		
02	2050	Type NB	Ø 125 x 0,5 x 12,7 mm	Cast irons, treated steels, hard and high speed steels. disc o	Resin bound: high concentration disc of boron nitride for cutting the materials mentioned here.
02	2065		Ø 150 x 0,6 x 12,7 mm		
02	2056		Ø 175 x 0,7 x 12,7 mm		
02	2039		Ø 200 x 0,9 x 32 mm*		



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